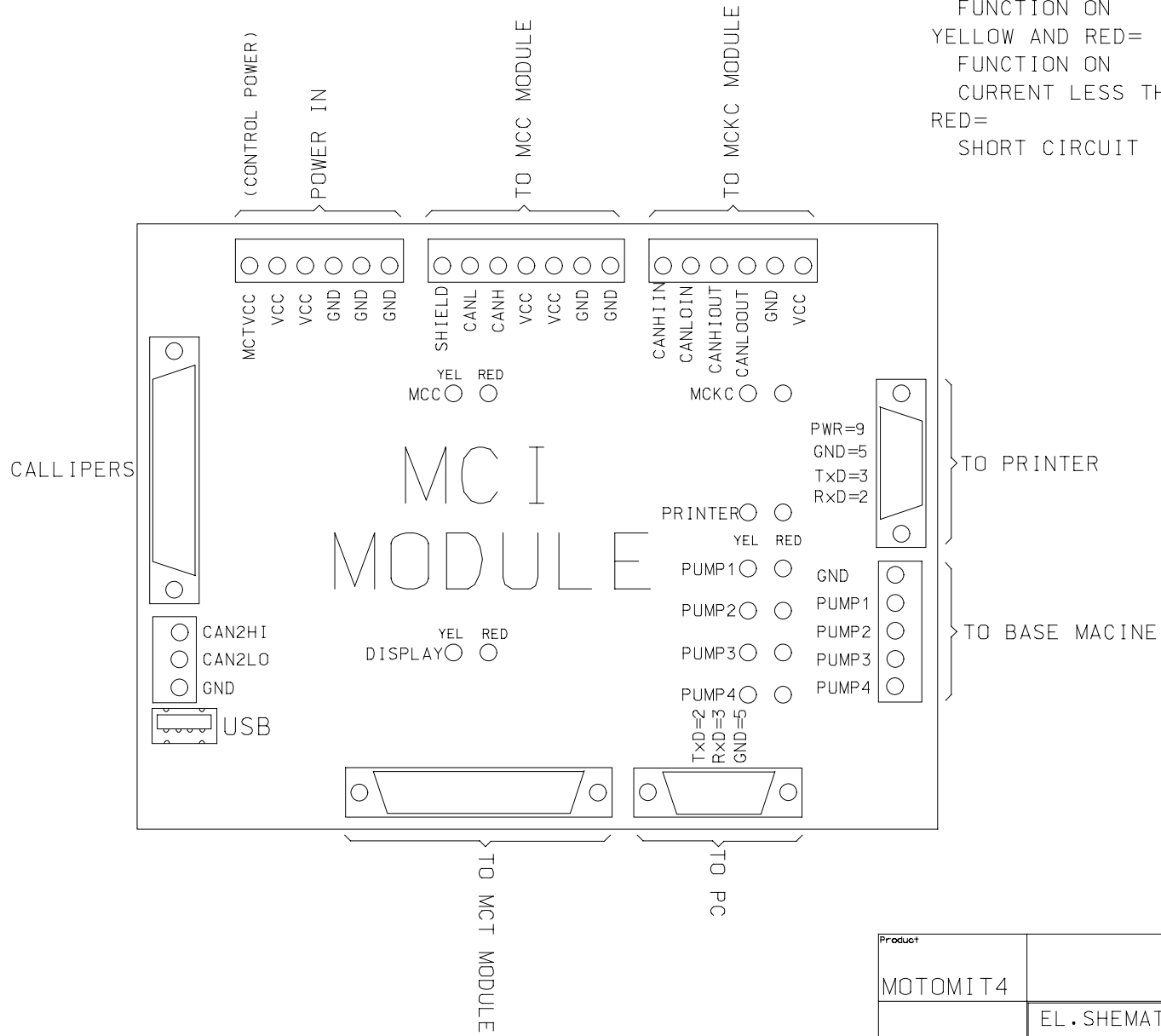
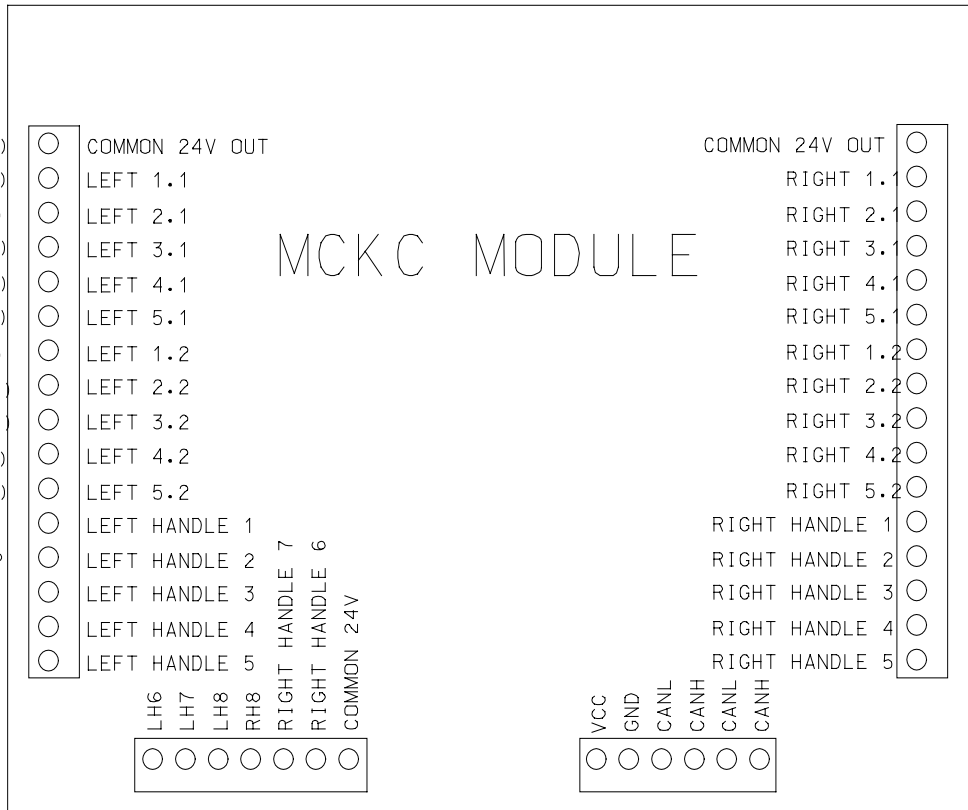


MEANING OF LEDS
 YELLOW=
 FUNCTION ON
 YELLOW AND RED=
 FUNCTION ON
 CURRENT LESS THAN 0.1A
 RED=
 SHORT CIRCUIT



Product	MOTOMIT4	Relation	Draw	MKa	31.10.-01
Weight		Design			
		Check	MKa	31.10.-01	
		Approve			
	Mitron by	Article			
	EL.SHEMATIC	Version	03	File	MCIIT.DRW
	MCIIT MODULE				

(RED/GREEN) ○
 (VIOLET) ○
 (YELLOW) ○
 (WHITE) ○
 (BLUE) ○
 (GREY) ○
 (BROWN) ○
 (GREY/PINK) ○
 (PINK) ○
 (BLACK) ○
 (RED/BLUE) ○
 SLOW FORWARD ○
 TILT UP ○
 SLOW REVERSE ○
 KNIVES CLOSE ○
 TILT DOWN ○



COMMON 24V OUT ○
 RIGHT 1.1 ○
 RIGHT 2.1 ○
 RIGHT 3.1 ○
 RIGHT 4.1 ○
 RIGHT 5.1 ○
 RIGHT 1.2 ○
 RIGHT 2.2 ○
 RIGHT 3.2 ○
 RIGHT 4.2 ○
 RIGHT 5.2 ○
 RIGHT HANDLE 1 ○
 RIGHT HANDLE 2 ○
 RIGHT HANDLE 3 ○
 RIGHT HANDLE 4 ○
 RIGHT HANDLE 5 ○

FORWARD FEED ○
 REVERSE FEED ○
 KNIVES OPEN ○
 HEAD CLOSE ○
 SAW ○

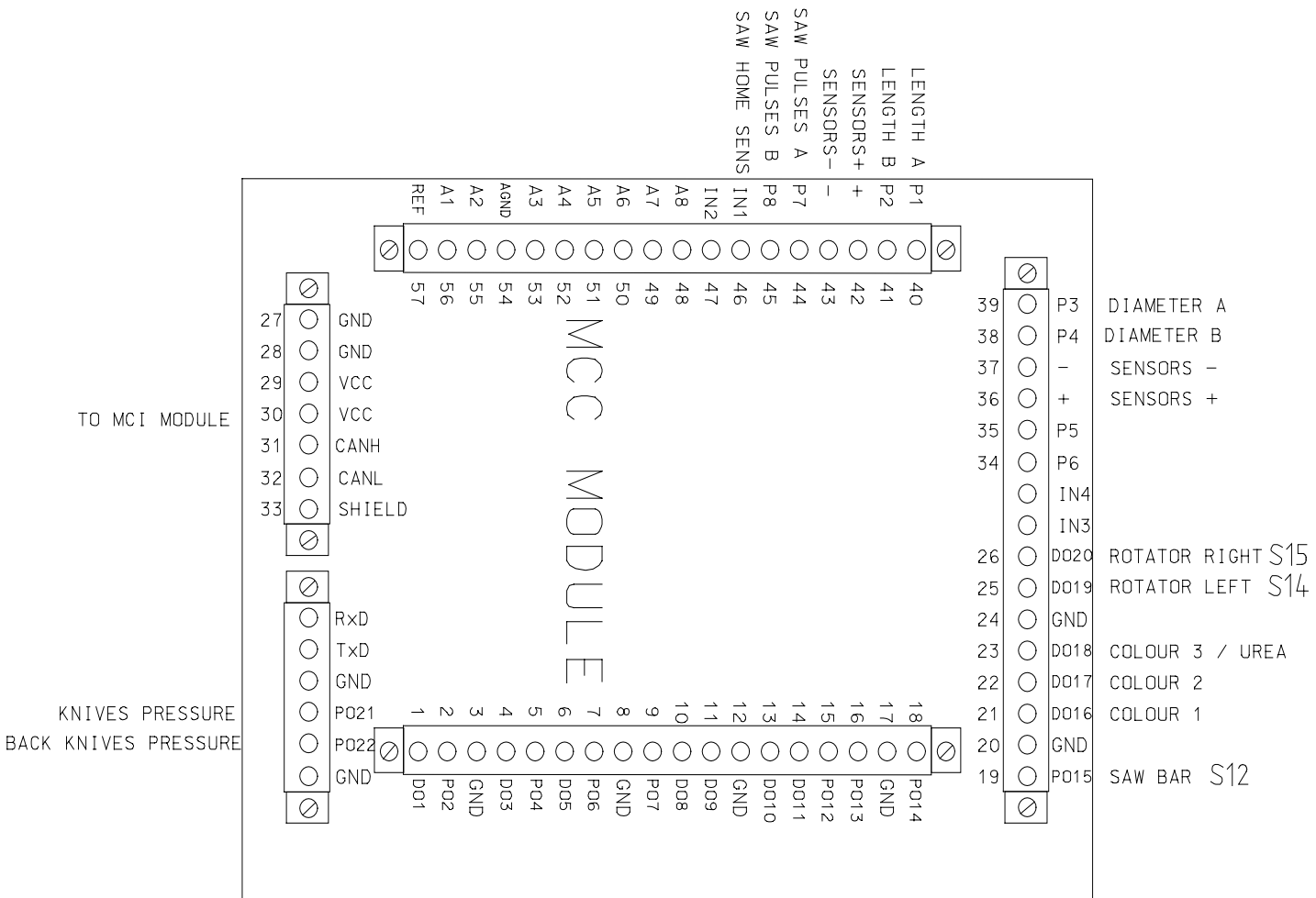
LH6 ○
 LH7 ○
 LH8 ○
 RH8 ○
 RIGHT HANDLE 7 ○
 RIGHT HANDLE 6 ○
 COMMON 24V ○

TRACKS/ROLLERS OPEN
 BACK KNIVES OPEN
 BACK KNIVES CLOSE
 ROTATOR RIGHT
 ROTATOR LEFT
 HEAD OPEN

VCC ○
 GND ○
 CANL ○
 CANH ○
 CANL ○
 CANH ○

TO MCI MODULE

Product	KEYBOARD CONNECTION MODULE	Relat	Draw	Mka	08-06-99
MOTOMIT4		Weight	Design		
			Check		
			Approve		
Mitron oy	EL. SCHEMATIC	Article			
	MCKC02	Vers	02	F11	KALNE



- SAW MOTOR S6
- FEED BACKWARD 1 S4
- FEED FORWARD 1 S5
- ROLLERS CLOSE S8
- FEED FORWARD 2 S3
- FEED BACKWARD 2 S2
- TILT DOWN S17
- TILT UP S11
- BACK KNIVES CLOSE S14
- BACK KNIVES OPEN S13
- KNIVES CLOSE S9
- KNIVES OPEN S10
- ROLLERS PRESSURE
- ROLLERS OPEN S7

Product	MCC2212	Related	Draw	PP	21.01.02
motomit I	HEAD MODULE	Weight	Check		
Mitron	FORESTERI	Article	Approve		
Vers	01	F11	FORESTERI		